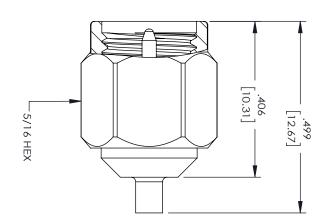
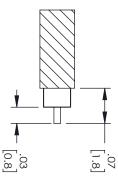
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RECOMMENDED STRIPPING DIMENSIONS

## ASSEMBLY PROCEDURES

- 1. STRIP CABLE AS SHOWN. DO NOT NICK CENTER CONDUCTOR.
- 2. INSERT CENTER CONDUCTOR INTO CONTACT UNTIL DIELECTRIC BOTTOMS INSIDE CONTACT. SOFT SOLDER CONTACT TO CENTER CONDUCTOR. DO NOT OVER HEAT DIELECTRIC.
- 3. USING ASSEMBLY TOOL, PRESS CONTACT FULLY INTO INSULATOR. SOLDER OUTER CONDUCTOR TO BODY.

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