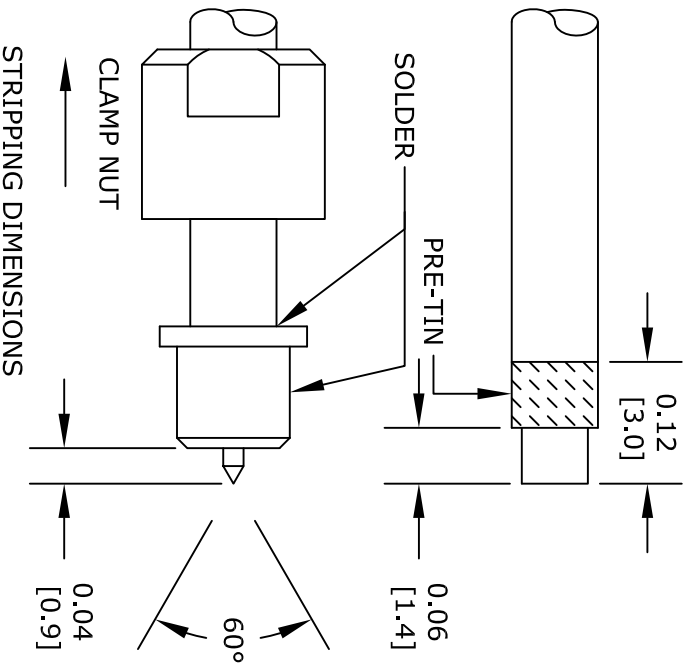


ASSEMBLY PROCEDURES

1. TRIM CABLE TO EXPOSE CENTER DIELECTRIC AS SHOWN.
2. PRE-TIN CABLE OUTER JACKET OVER APPROX. LENGTH SHOWN
3. SLIDE CLAMP NUT ONTO CABLE AS SHOWN
4. INSERT CABLE INTO SOLDER FERRULE UNTIL JACKET IS FULLY SEATED IN FERRULE. THEN SOLDER CABLE TO FERRULE WHERE SHOWN.
5. TRIM CABLE DIELECTRIC FLUSH WITH FERRULE FACE AND POINT CENTER CONDUCTOR AS SHOWN. (DO NOT SCORE CENTER CONDUCTOR)
6. INSERT CABLE SUB-ASSEMBLY INTO CONNECTOR BODY UNTIL SOLDER FERRULE IS SEATED AND CABLE CENTER CONDUCTOR PLUGS IN. TIGHTEN CLAMP NUT TO 8-10 IN-LBS.



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TITLE

NOTES:
1. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL.
2. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME.
3. DIMENSIONS ARE IN INCHES [mm].

DWG NO

SC7621

CAGE CODE

3FKR5

CAD FILE 081814

SHEET

SCALE N/A

SIZE A

2233