



### ASSEMBLY PROCEDURES

1. SLIDE NUT OVER CABLE. STRIP CABLE AS SHOWN. DO NOT NICK BRAID WHILE CUTTING JACKET. TIN CENTER CONDUCTOR. JACKET MAY BE SLIT TO HELP ENTRY OF CLAMP.
2. ROTATE DIELECTRIC TO FLARE BRAID. SLIDE CLAMP OVER DIELECTRIC AND UNDER BRAID UNTIL THE CLAMP STOPS. TRIM EXCESS BRAID TO THE DIAMETER OF THE CLAMP SHOULDER.
3. SLIDE CONTACT OVER CENTER CONDUCTOR AND INTO CLAMP INSULATOR UNTIL THE SHOULDER ON THE CONTACT STOPS AGAINST THE CLAMP INSULATOR. SOLDER THE CONTACT ONTO THE CENTER CONDUCTOR. SLIDE TEFLON OVER CONTACT AND INSERT THE ASSEMBLY INTO THE REAR OF THE BODY & TIGHTEN.

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NOTES:  
1. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL.  
2. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME.  
3. DIMENSIONS ARE IN INCHES [mm].

TITLE		DWG NO		CAGE CODE	
		SC7081		3FKR5	
CAD FILE	062217	SHEET		SCALE	N/A
				SIZE	A
					2233