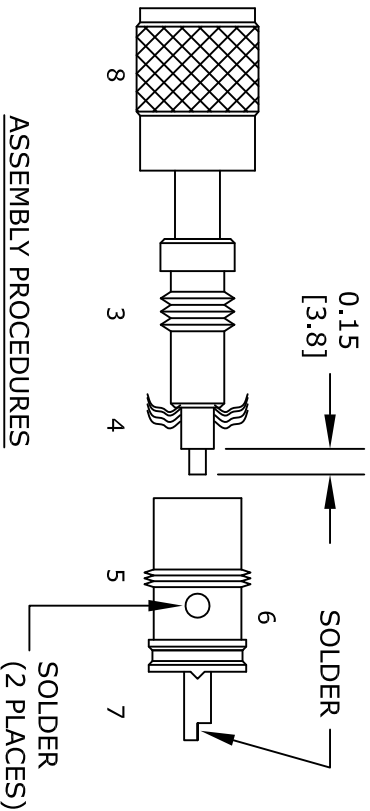
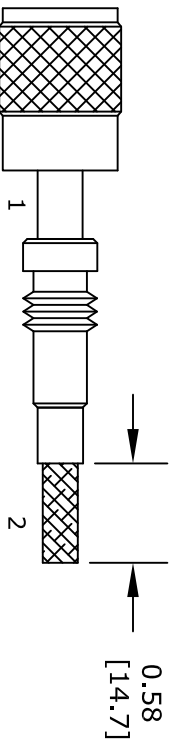
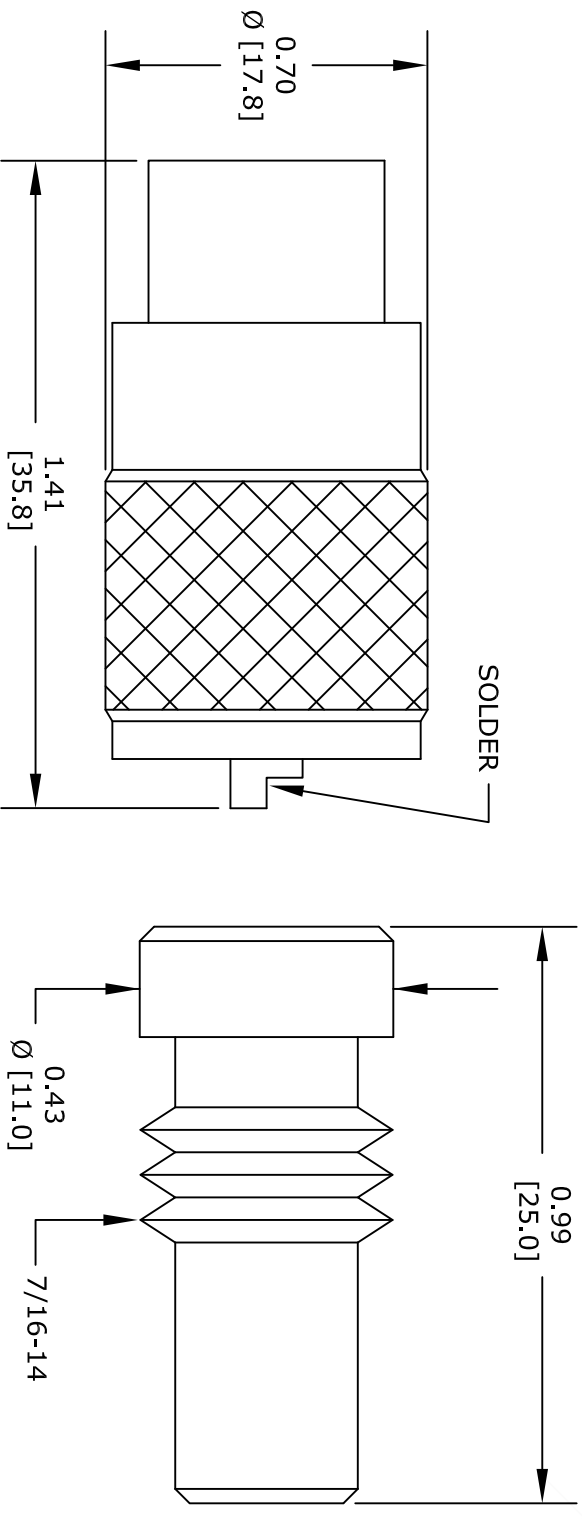




ASSEMBLY PROCEDURES

1. SLIDE : COUPLING NUT & CLAMP OVER THE JACKET OF COAX CABLE
2. STRIP TO GIVEN DIMENSIONS.
3. SLIDE CLAMP TOWARD THE BEGINNING OF THE STRIPPED AREA.
4. FLARE / COMB BRAID BACK ONTO THE CLAMP AND STRIP CENTER CONDUCTOR.
5. THREAD CONNECTOR BODY ONTO CLAMP.
6. SOLDER CONNECTOR BODY ON TOTHE BRAIDED & CLAMP THROUGH SOLDER HOLE.
7. SOLDER CENTER CONTACT ONTO THE CENTER CONDUCTOR.
8. SLIDE COUPLING NUT FORWARD & THREAD ONTO THE CONNECTOR BODY.

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NOTES:
1. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL.
2. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME.
3. DIMENSIONS ARE IN INCHES [mm].

TITLE	DWG NO		CAGE CODE	
	SC2221		3FKR5	
	CAD FILE	082114	SHEET	
	SCALE	N/A	SIZE	A
				2233