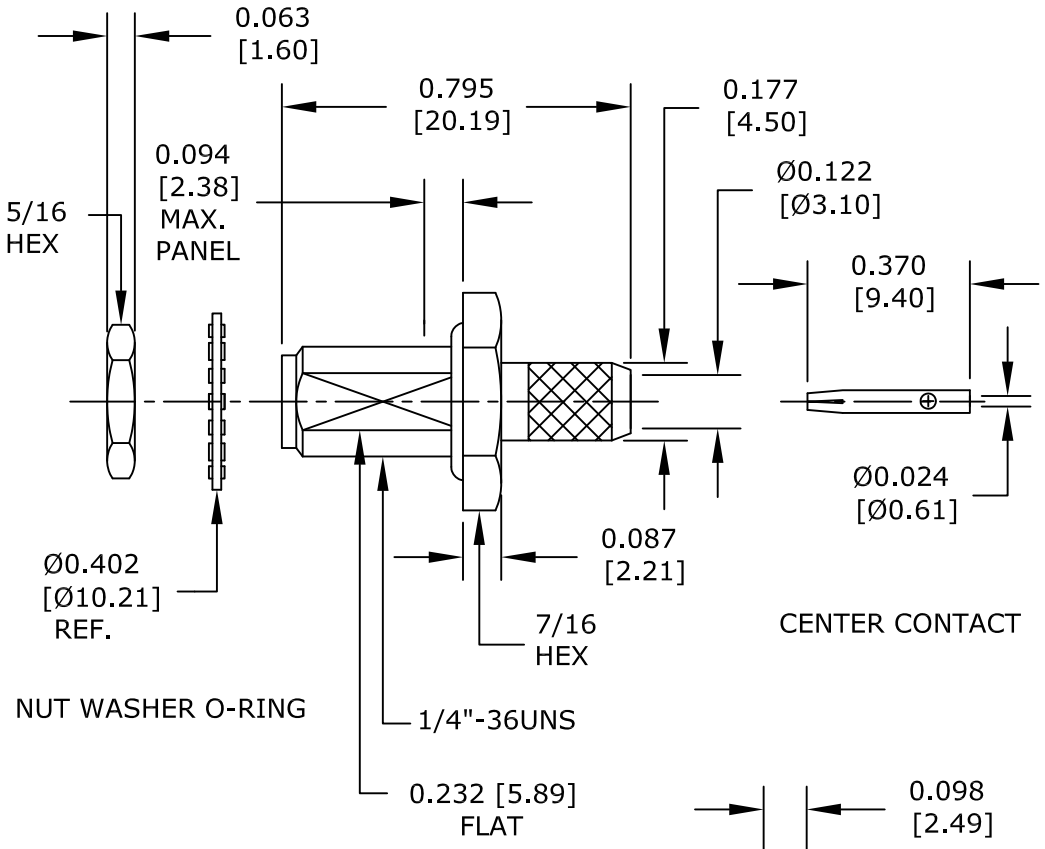
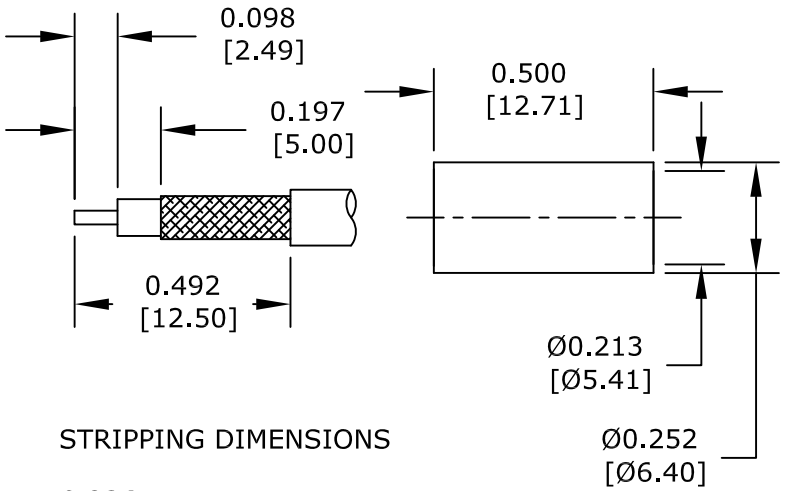
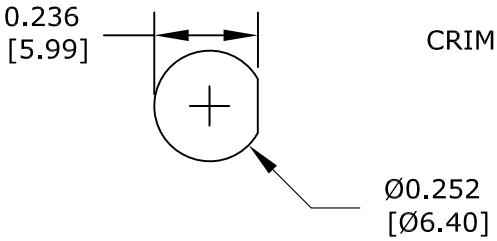




ASSEMBLY PROCEDURES

1. STRIP CABLE TO THE DIMENSIONS SHOWN, DO NOT NICK CENTER CONDUCTOR OR BRAID.
2. SLIDE FERRULE ONTO CABLE.
3. PUSH CENTER CONDUCTOR FULLY INTO CONTACT AND SOLDER, REMOVE ANY EXCESS SOLDER.
4. FLARE BRAID AND INSERT CONTACT INTO THE BODY UNTIL IT SEATS.
5. SLIDE FERRULE OVER BRAID AND CRIMP WITH .216" [5.5] HEX. CRIMP TOOL.



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NOTES:
1. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL.
2. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME.
3. DIMENSIONS ARE IN INCHES [mm].

TITLE	DWG NO	CAGE CODE
	FMCO1060	3FKR5

CAD FILE	SHEET	SCALE	SIZE	
102715		N/A	A	2233