

ASSEMBLY PROCEDURES

- STRIP THE CABLE TO THE DIMENSIONS SHOWN, DO NOT NICK
- CENTER CONDUCTOR.
- Ŋ INSERT THE CENTER CONDUCTOR INTO THE CONTACT USING THE SPACER. SOLDER THE CONNECTION. REMOVE THE SPACER AND ANY EXCESS SOLDER. INSERT CONTACT INTO THE BODY UNTIL IT SEATS.
 SOLDER OUTER CONDUCTOR TO THE BODY.
- ω 4.

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A | | $X = \pm .2$ [5.08] $XX = \pm .02$ [.51] $XXX = \pm .005$ [.13] UNLESS OTHERWISE SPECIFIED LEADING DIMENSIONS ARE INCHES DIMENSIONS IN [] ARE MILLIMETERS CAGE CODE 3FKR5 ALL DIMENSIONS SHOWN ARE FOR REFERENCE ONLY. FRACTIONS ± 1/32 ANGLES ± 1° DRAWN BY DMAY L ≤ 12 [305] = +1 [25] / 0 12 [305] < L ≤ 60 [4524] = +2 [51] / 0 60 [1524] < L ≤ 120 [3048] = +4 [102] / 0 120 [3048] < L ≤ 300 [7620] = +6 [182] / 0 300 [7620] < L = +5%L / 0 CABLE LENGTH (L) TOLERANCES: ITEM NO. FMCO1053 THE INFORMATION AND DESIGN IN THIS DOCUMENT IS THE PROPERTY OF FAIRVIEW MICKOWAVE CORPORATION.
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