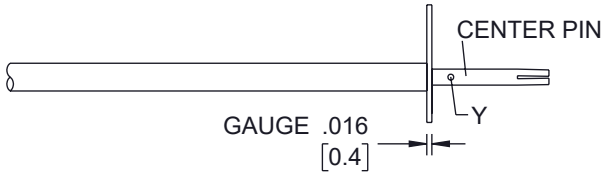
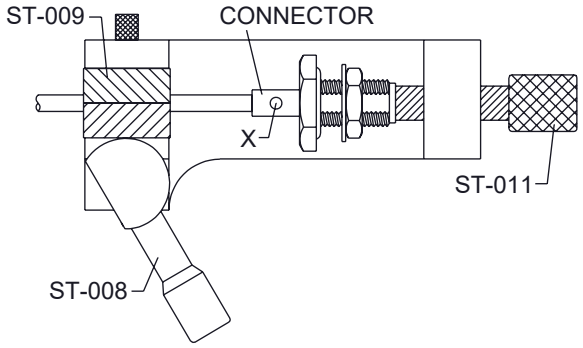
REVISION					
ZONE	REV	DESCRIPTION	DATE	CHANGED BY	APPROVED
	A	INITIAL RELEASE	04/11/2025	HBAKKE	AGANWANI

ASSEMBLY INSTRUCTION

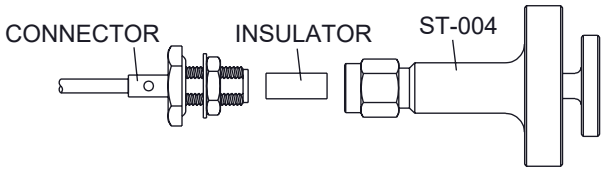
STEP 1: STRIP AS SHOWN.



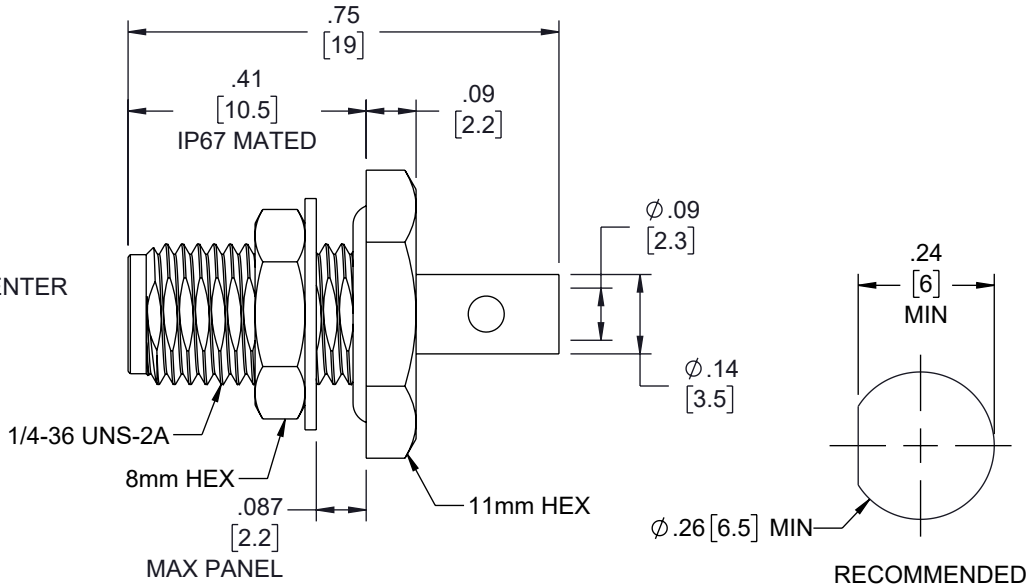
STEP 2: PUT 0.4mm GAUGE ST-0.4 IN PLACE, INSERT CABLES CENTER CONDUCTOR INTO CENTER PIN AND SOLDER IN "Y".

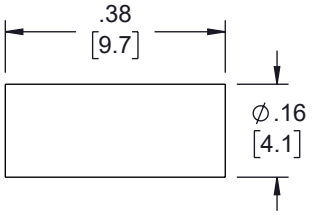


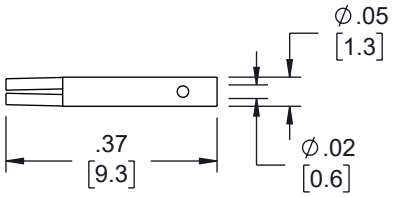
STEP 3: USE SOLDERING FIXTURE "ST-008", INSERT TOOL "ST-009" AND LOCATOR TOOL "ST-011" TO FIX THE CONNECTOR. SOLDER IN "X".



STEP 4: USE DIELECTRIC INSERTION TOOL "ST-004" TO INSERT THE INSULATOR.







UNLESS OTHERWISE SPECIFIED
LEADING DIMENSIONS ARE INCHES
DIMENSIONS IN [ ] ARE MILLIMETERS

TOLERANCES:

.X = ±.2 [5]	FRACTIONS
.XX = ±.02 [0.5]	± 1/32
.XXX = ±.005 [0.13]	ANGLES ± 1°

CABLE LENGTH TOLERANCES:
≤12 [305] = +1 [25] / -0
>12 [305] ≤ 60 [1524] = +2 [51] / -0
>60 [1524] ≤ 120 [3048] = +4 [102] / -0
>120 [3048] ≤ 300 [7620] = +6 [152] / -0
>300 [7620] = +5% / -0

ALL DIMENSIONS ARE FOR REFERENCE ONLY AND SUBJECT TO CHANGE WITHOUT NOTICE.
UN-DIMENSIONED/NON-CRITICAL FEATURES MAY VARY IN SIZE AND LOCATION
COLORS MAY VARY

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INTERPRET ALL DIMENSIONS AND TOLERANCES PER ASME Y14.5

SCALE	SHEET
NONE	1 OF 1

DESCRIPTION
SMA FEMALE BULKHEAD CONNECTOR SOLDER ATTACHMENT FOR FM-SR086TB, FM-SR086ALTN-COIL, AND FM-F086, .236 INCH D HOLE, IP67 MATED

SIZE	CAGE CODE	DRAWN BY	ITEM NO.	REV
A	3FKR5	HBAKKE	FMCN5358	A