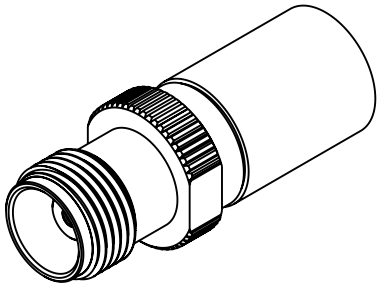
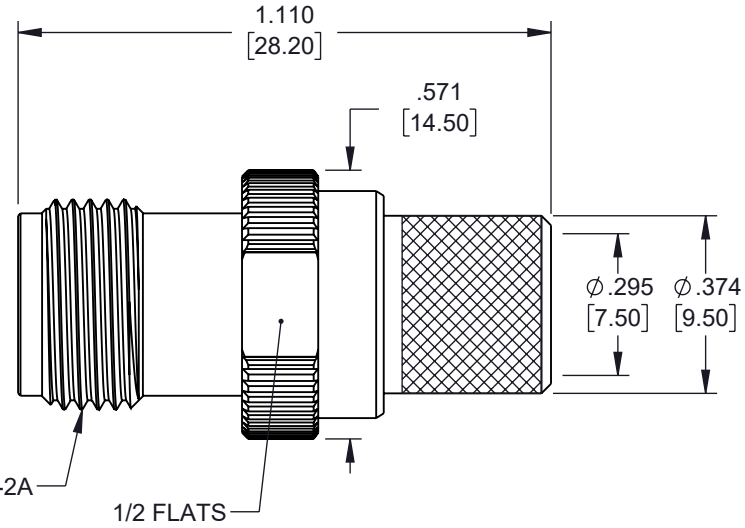
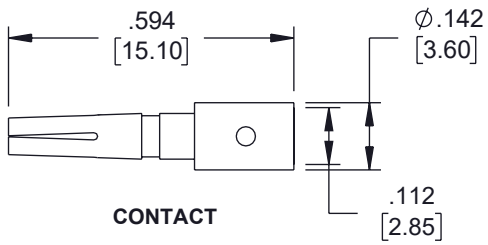
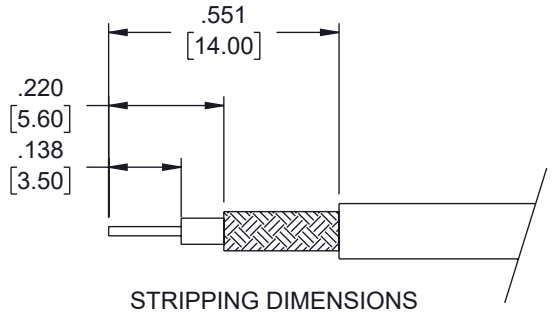
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	9/11/2020	S.ELLIS

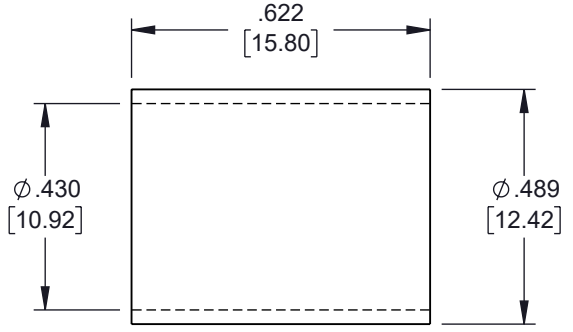








STRIPPING DIMENSIONS



FERRULE

ASSEMBLY PROCEDURES

1. STRIP CABLE AS SHOWN AND SLIDE FERRULE OVER CABLE.
2. INSTALL CABLE INTO THE CONTACT AND SOFT SOLDER FOR CENTER CONDUCTOR & CONTACT.
3. CRIMP FERRULE BY CRIMP TOOL.

CRIMP SIZE REQUIRED

- FERRULE : .429 [10.90] HEX CRIMP TOOL.
- CONTACT: SOLDER.

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UNLESS OTHERWISE SPECIFIED
LEADING DIMENSIONS ARE INCHES
DIMENSIONS IN [ ] ARE MILLIMETERS

TOLERANCES:

.X = ±.2 [5]	FRACTIONS
.XX = ±.02 [0.5]	± 1/32
.XXX = ±.005 [0.13]	ANGLES ± 1°

CABLE LENGTH TOLERANCES:
≤12 [305] = +1 [25] / -0
>12 [305] ≤ 60 [1524] = +2 [51] / -0
>60 [1524] ≤ 120 [3048] = +4 [102] / -0
>120 [3048] ≤ 300 [7620] = +6 [152] / -0
>300 [7620] = +5% / -0

ALL DIMENSIONS ARE FOR REFERENCE ONLY AND SUBJECT TO CHANGE WITHOUT NOTICE.
UN-DIMENSIONED/NON-CRITICAL FEATURES MAY VARY IN SIZE AND LOCATION
COLORS MAY VARY

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INTERPRET ALL DIMENSIONS AND TOLERANCES PER ASME Y14.5

SCALE	SHEET
NONE	1 OF 1

DESCRIPTION

TNC FEMALE (JACK) CONNECTOR SOLDER ATTACHMENT FOR LMR-400, LMR-400-DB, LMR-400-UF

SIZE	CAGE CODE	DRAWN BY	ITEM NO.	REV
A	3FKR5	KDANG	FMCN5300	A