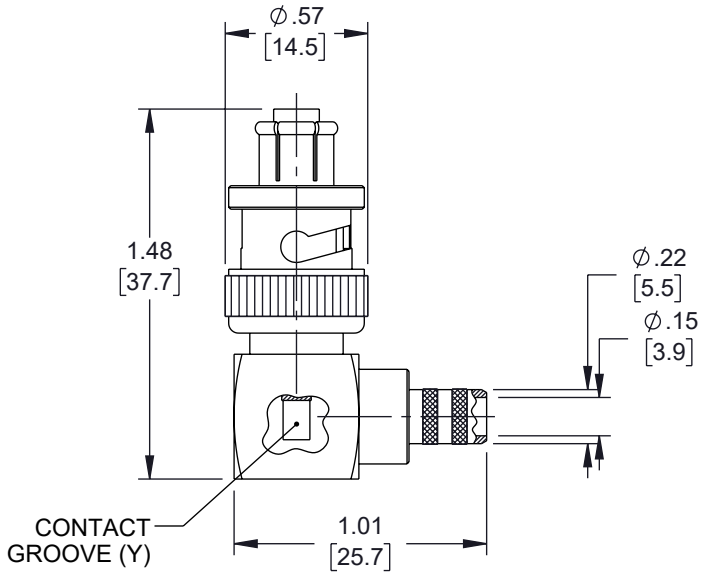
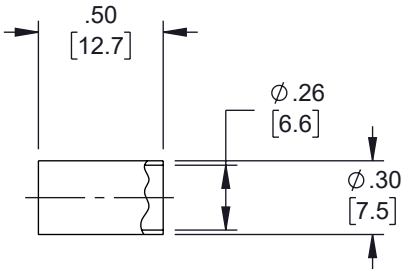
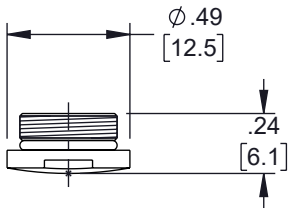
REVISION					
ZONE	REV	DESCRIPTION	DATE	CHANGED BY	APPROVED
	B	ECO-13482	9/4/2024	DMAY	AGANWANI



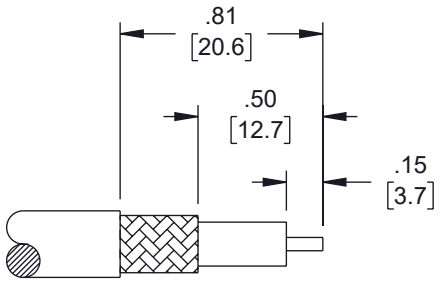
CONNECTOR (A)



FERRULE (C)



CAP (B)



STRIPPING DIMENSIONS

ASSEMBLY INSTRUCTIONS:

1. STRIP THE CABLE AS SHOWN. DO NOT NICK CENTER CONDUCTOR.
2. SLIDE THE FERRULE (C) OVER THE CABLE JACKET.
3. LOOSEN THE CABLE BRAID, THEN INSERT THE CENTER CONDUCTOR INTO THE CONNECTOR (A) UNTIL IT APPEARS IN THE CONTACT GROOVE (Y). THE CABLE BRAID MUST OVERLAP THE KNURLED SECTION OF THE CONNECTOR (A). SOLDER THE CENTER CONDUCTOR IN THE CONTACT GROOVE.
4. SLIDE THE FERRULE (C) OVER THE CABLE BRAID AND CRIMP IN PLACE.
5. SCREW THE CAP (B) INTO THE CONNECTOR (A).

CRIMP SIZE REQUIRED
CONTACT: SOLDER
FERRULE: .256 [6.5] HEX CRIMP TOOL

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UNLESS OTHERWISE SPECIFIED
LEADING DIMENSIONS ARE INCHES
DIMENSIONS IN [ ] ARE MILLIMETERS

TOLERANCES:

.X = ±.2 [5]	FRACTIONS
.XX = ±.02 [0.5]	± 1/32
.XXX = ±.005 [0.13]	ANGLES ± 1°

CABLE LENGTH TOLERANCES:
≤12 [305] = +1 [25] / -0
>12 [305] ≤ 60 [1524] = +2 [51] / -0
>60 [1524] ≤ 120 [3048] = +4 [102] / -0
>120 [3048] ≤ 300 [7620] = +6 [152] / -0
>300 [7620] = +5% / -0

ALL DIMENSIONS ARE FOR REFERENCE ONLY AND SUBJECT TO CHANGE WITHOUT NOTICE.
UN-DIMENSIONED/NON-CRITICAL FEATURES MAY VARY IN SIZE AND LOCATION
COLORS MAY VARY

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INTERPRET ALL DIMENSIONS AND TOLERANCES PER ASME Y14.5

SCALE	SHEET
NONE	1 OF 1

DESCRIPTION
RA SHV PLUG CONNECTOR CRIMP/SOLDER ATTACHMENT FOR RG59BU CABLE

SIZE	CAGE CODE	DRAWN BY	ITEM NO.	REV
A	3FKR5	AKRESOWSK	FMCN45847	B