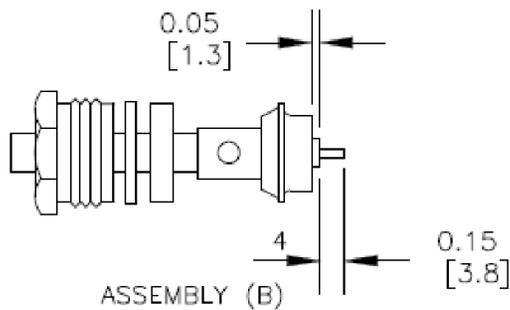
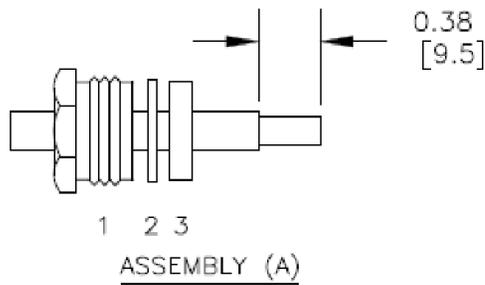


6 5 4 3 2 1

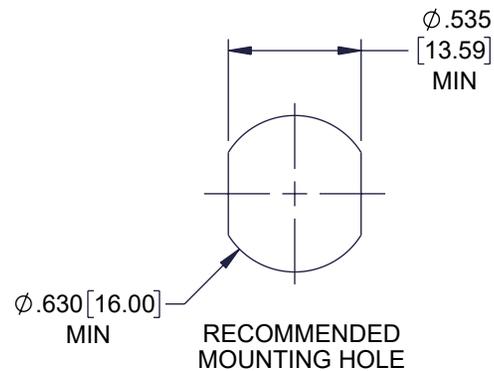
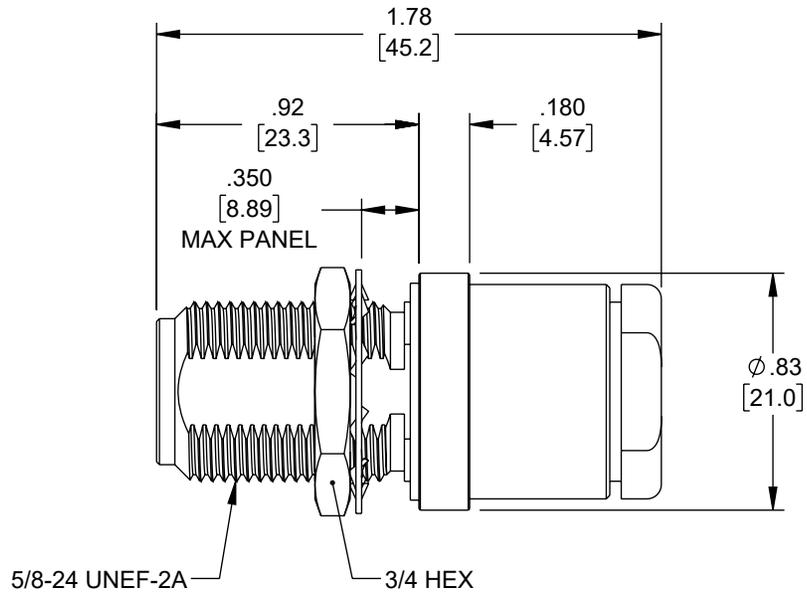
REVISION					
ZONE	REV	DESCRIPTION	DATE	CHANGED BY	APPROVED
	B	ECO-13808	9/17/2024	KDANG	RMANGLE



STRIPPING DIMENSIONS

ASSEMBLY PROCEDURES

1. SLIDE CLAMP NUT (1), WASHER (2) & GASKET OVER CABLE. STRIP CABLE AS SHOWN IN ASSEMBLY (A). DO NOT CUT DIELECTRIC.
2. SLIDE ADAPTER (4) OVER CABLE UNTIL ADAPTER (4) BOTTOMS ON OUTER CONDUCTOR. SOLDER ADAPTER (4) TO OUTER CONDUCTOR USING MINIMUM HEAT.
3. STRIP CABLE AS SHOWN IN ASSEMBLY (B). SOLDER CONTACT TO CENTER CONDUCTOR. SLIDE ASSEMBLY FORWARD & TIGHTEN TO BODY.



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UNLESS OTHERWISE SPECIFIED LEADING DIMENSIONS ARE INCHES DIMENSIONS IN [ ] ARE MILLIMETERS

TOLERANCES:

X = ±.2 [5]	FRACTIONS ± 1/32
XX = ±.02 [0.5]	ANGLES ± 1°
.XXX = ±.005 [0.13]	

CABLE LENGTH TOLERANCES:

≤12 [305]	= +1 [25] / -0
>12 [305] ≤ 60 [1524]	= +2 [51] / -0
>60 [1524] ≤ 120 [3048]	= +4 [102] / -0
>120 [3048] ≤ 300 [7620]	= +6 [152] / -0
>300 [7620]	= +5% / -0

ALL DIMENSIONS ARE FOR REFERENCE ONLY AND SUBJECT TO CHANGE WITHOUT NOTICE UN-DIMENSIONED/NON-CRITICAL FEATURES MAY VARY IN SIZE AND LOCATION COLORS MAY VARY

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INTERPRET ALL DIMENSIONS AND TOLERANCES PER ASME Y14.5

SCALE	SHEET
NONE	1 OF 1

DESCRIPTION

**N FEMALE BULKHEAD CONNECTOR CLAMP/SOLDER ATTACHMENT FOR FM-SR250ALTN-STR, FM-SR250ALTN, RG401, .640 INCH DD HOLE**

SIZE	CAGE CODE	DRAWN BY	ITEM NO.	REV
A	3FKR5	KDANG	FMCN1917	B

6 5 4 3 2 1