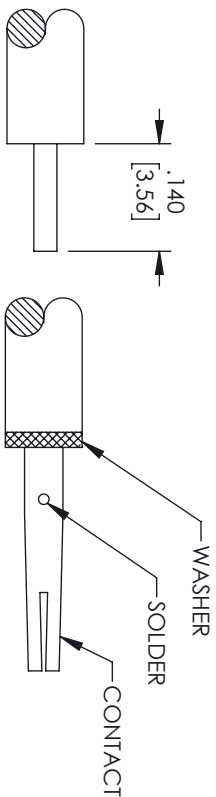
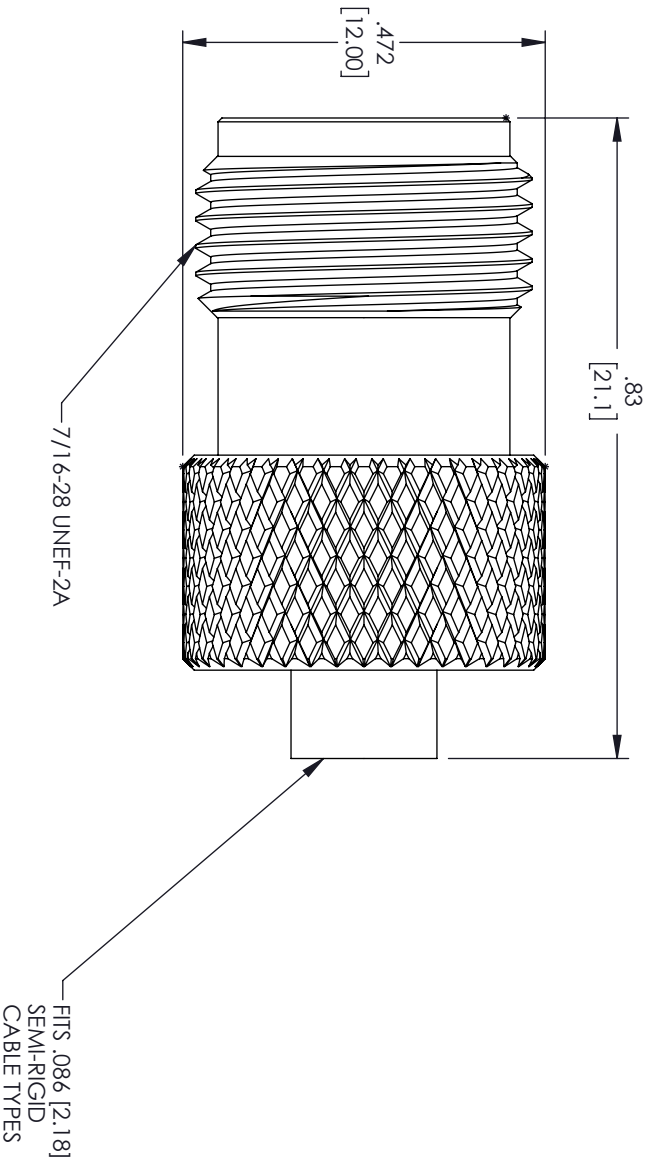


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	02/21/2022	AGANWANI



STRIPPING DIMENSIONS

ASSEMBLY PROCEDURE

1. STRIP CABLE AS SHOWN. DO NOT NICK CENTER CONDUCTOR.
2. PLACE WASHER OVER CENTER CONDUCTOR. SLIDE CONTACT OVER CONDUCTOR UNTIL IT BOTTOMS OUT. SOLDER CONTACT TO CENTER CONDUCTOR.
3. INSERT CABLE INTO BODY UNTIL IT MATES. SOLDER OUTER CONDUCTOR TO BODY.

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TITLE			
UNLESS OTHERWISE SPECIFIED LEADING DIMENSIONS ARE INCHES DIMENSIONS IN [] ARE MILLIMETERS			
TOLERANCES:		CABLE LENGTH (L) TOLERANCES:	
X = +.2 [5.08] XX = +.02 [.51] XXX = +.005 [.13]		L ≤ 12 [305] = +.1 [25] / -0 12 [305] < L ≤ 60 [1524] = +.2 [51] / -0 60 [1524] < L ≤ 120 [3048] = +.4 [102] / -0 120 [3048] < L ≤ 300 [7620] = +.6 [152] / -0 300 [7620] < L = +5%L / -0	
ANGLES ± 1°		THIRD ANGLE PROJECTION	
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SIZE	DRAWN BY	ITEM NO.	SCALE
A	3FKR5	A.KRESOWSKI	N/A
GAGE CODE			REV
FMCN1873			A