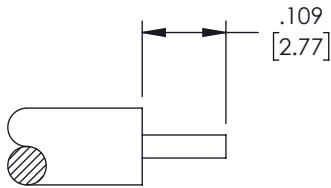
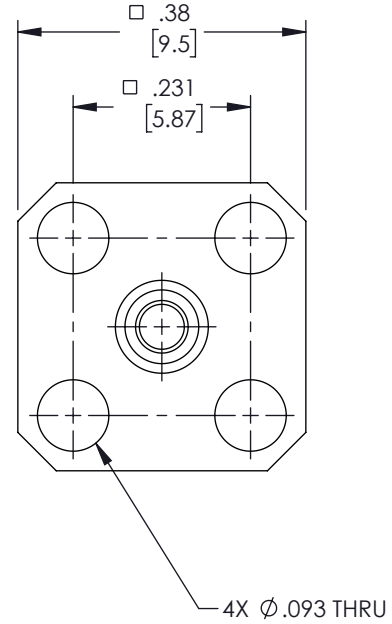
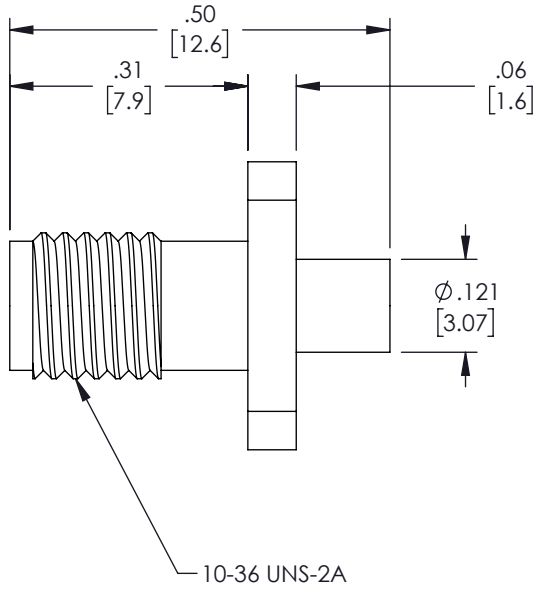


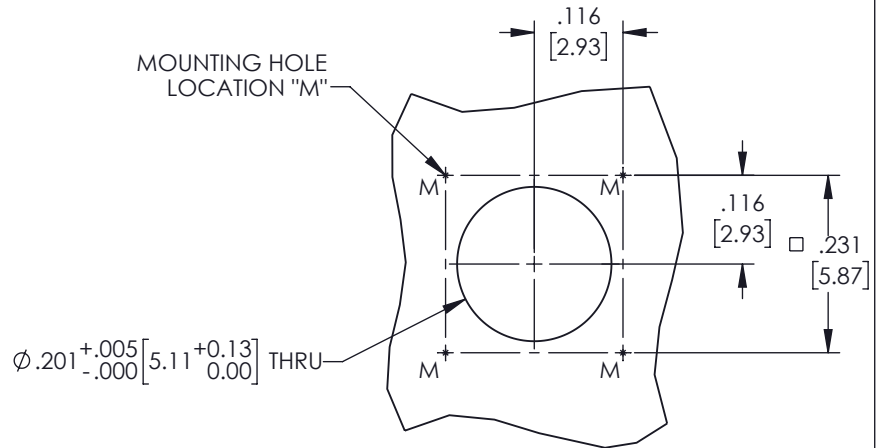
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	02/21/2022	AGANWANI



STRIPPING DIMENSIONS

ASSEMBLY PROCEDURE

1. STRIP CABLE AS SHOWN. DO NOT NICK CENTER CONDUCTOR.
2. PLACE CONTACT OVER CENTER CONDUCTOR. SOLDER CONTACT TO CENTER CONDUCTOR.
3. INSERT CABLE AND CONTACT INTO CONNECTOR BODY UNTIL OUTER CONDUCTOR IS FLUSH WITH SHOULDER IN CONNECTOR BODY. SOLDER OUTER CONDUCTOR TO BODY.



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TITLE

UNLESS OTHERWISE SPECIFIED LEADING DIMENSIONS ARE INCHES
DIMENSIONS IN [] ARE MILLIMETERS

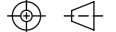
TOLERANCES:

.X = ±.2 [5.08] FRACTIONS
.XX = ±.02 [.51] ± 1/32
.XXX = ±.005 [.13] ANGLES ± 1°

CABLE LENGTH (L) TOLERANCES:

L ≤ 12 [305] = +1 [25] / -0
12 [305] < L ≤ 60 [1524] = +2 [51] / -0
60 [1524] < L ≤ 120 [3048] = +4 [102] / -0
120 [3048] < L ≤ 300 [7620] = +6 [152] / -0
300 [7620] < L = +5%L / -0

THIRD-ANGLE PROJECTION



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SHEET 1 OF 1

SCALE N/A

ALL DIMENSIONS SHOWN ARE FOR REFERENCE ONLY.

SIZE	CAGE CODE	DRAWN BY	ITEM NO.	REV
A	3FKR5	A.KRESOWSKI	FMCN1871	A