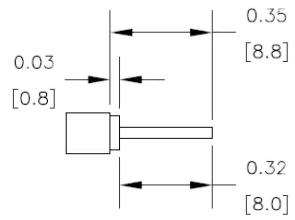
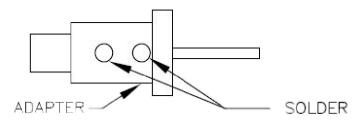


ASSEMBLY PROCEDURES

 TRIM CABLE JACKET & DIELECTRIC TO DIMENSIONS AS SHOWN, DO NOT NICK CENTER CONDUCTOR,



 SLIDE CLAMP NUT OVER CABLE, SLIDE ADAPTER OVER CABLE UNTIL IT BOTTOMS OUT, SOLDER ADAPTER TO OUTER CONDUCTOR,



 SLIDE INSULATOR AND CONTACT OVER CONDUCTOR. SOLDER CONTACT TO INNER CONDUCTOR, SCREW CLAMP NUT INTO THE BODY UNTIL IT BOTTOMS OUT

