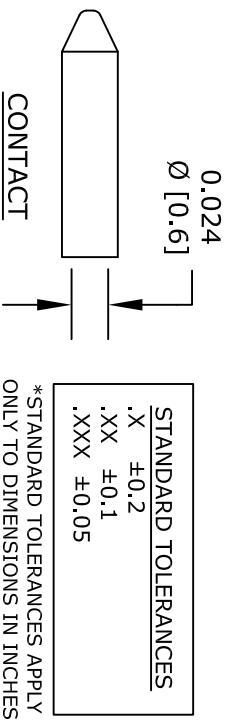
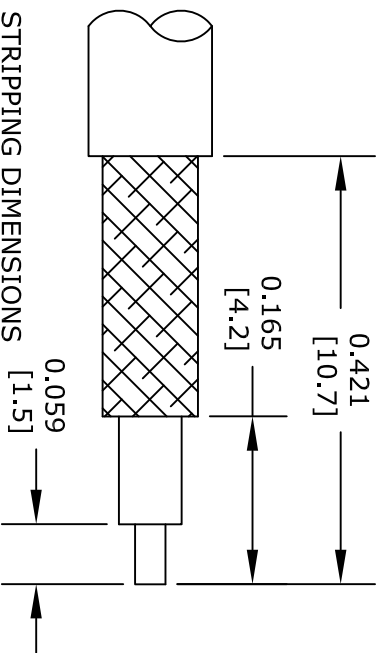


ASSEMBLY PROCEDURES

1. STRIP CABLE TO THE DIMENSIONS SHOWN, DO NOT NICK CENTER CONDUCTOR OR BRAID.
2. SLIDE HEAT SHRINK AND FERRULE ONTO CABLE.
3. PUSH CENTER CONDUCTOR FULLY INTO CONTACT AND SOLDER, REMOVE ANY EXCESS SOLDER.
4. FLARE BRAID AND INSERT CONTACT INTO THE BODY UNTIL IT SEATS.
5. SLIDE FERRULE OVER BRAID AND CRIMP WITH .151" HEX CRIMP TOOL.



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NOTES:
1. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL.
2. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME.
3. DIMENSIONS ARE IN INCHES [mm].

TITLE		DWG NO		CAGE CODE	
		FMCN1202		3FKR5	
CAD FILE	022417	SHEET		SCALE	N/A
				SIZE	A
					2233