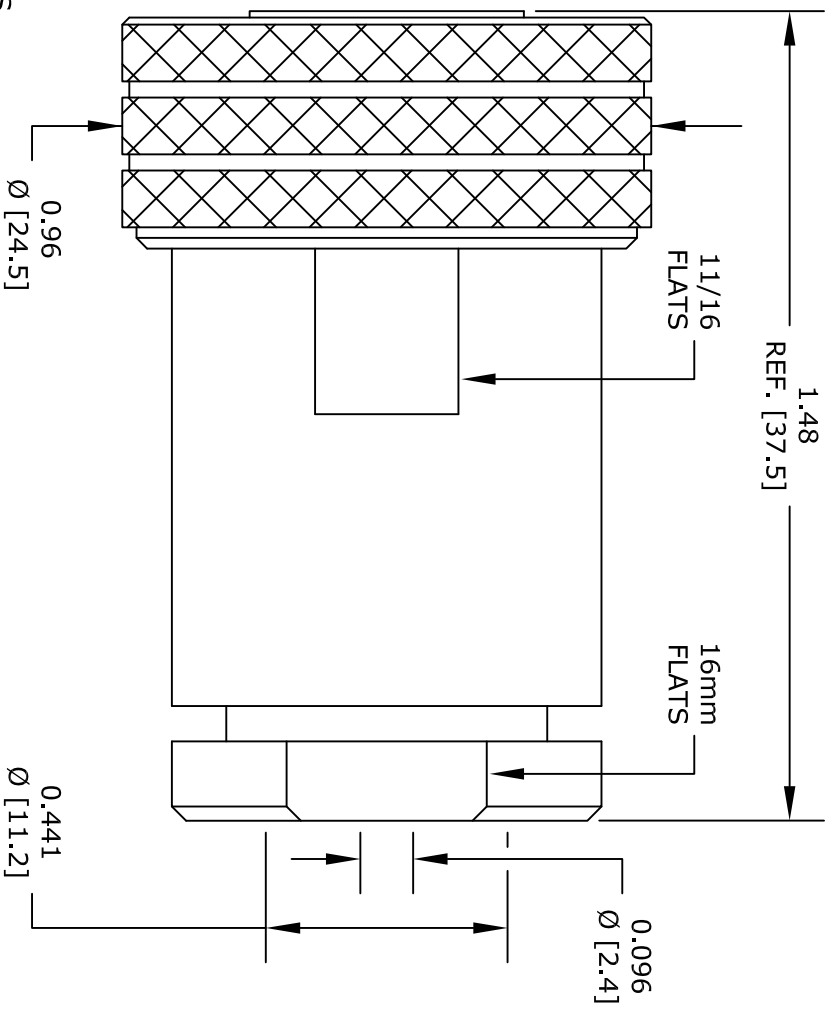
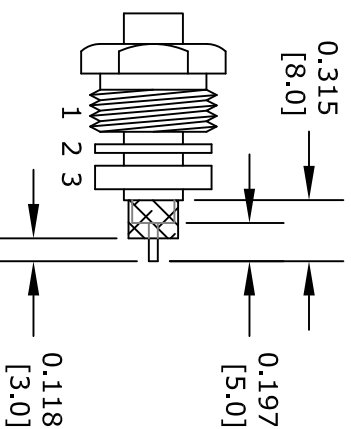


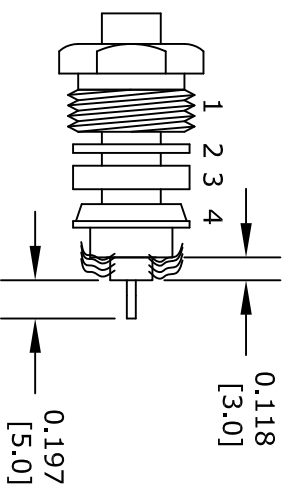


ASSEMBLY PROCEDURES

1. SLIDE CLAMP NUT (1). WASHER (2) & GASKET (3) OVER CABLE. STRIP CABLE AS SHOWN. DO NOT NICK BRAID WHILE CUTTING JACKET. TAPER END OF BRAID TO PERMIT ASSEMBLY OF BRAID CLAMP (4). SLIDE BRAID CLAMP (4) OVER BRAID & SEAT AGAINST JACKET.



2. FORM BRAID OVER CLAMP NUT (4). CUT DIELECTRIC AND CENTER CONDUCTOR TO DIMENSION SHOWN. DO NOT NICK CENTER CONDUCTOR. SOLDER CONTACT TO CENTER CONDUCTOR. REMOVE EXCESS SOLDER. DO NOT OVER HEAT DIELECTRIC. INSERT CABLE ASSEMBLY INTO BODY & TIGHTEN.



STANDARD TOLERANCES	
.X	±0.2
.XX	±0.1
.XXX	±0.05

*STANDARD TOLERANCES APPLY ONLY TO DIMENSIONS IN INCHES

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NOTES:
1. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL.
2. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME.
3. DIMENSIONS ARE IN INCHES [mm].

TITLE		DWG NO		CAGE CODE	
		FMCN1165		3FKR5	
CAD FILE	011317	SHEET		SCALE	N/A
				SIZE	A
					2233