



CENTER CONTACT  
STRIPPING  
DIMENSIONS

## ASSEMBLY PROCEDURES

1. STRIP THE CABLE TO THE DIMENSIONS SHOWN, DO NOT NICK CENTER CONDUCTOR.
2. INSERT THE CENTER CONDUCTOR FULLY INTO THE CONTACT USING THE SPACER AND SOLDER. REMOVE THE SPACER AND ANY EXCESS SOLDER.
3. PUSH THE CONTACT INTO THE BODY UNTIL IT SEATS.
4. SOLDER THE OUTER CONDUCTOR TO THE BODY.

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NOTES:  
1. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL.  
2. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME.  
3. DIMENSIONS ARE IN INCHES [mm].

|       |          |        |           |      |
|-------|----------|--------|-----------|------|
| TITLE | DWG NO   |        | CAGE CODE |      |
|       | FMC01054 |        | 3FKR5     |      |
|       | CAD FILE | 102715 | SHEET     |      |
|       | SCALE    | N/A    | SIZE      | A    |
|       |          |        |           | 2233 |