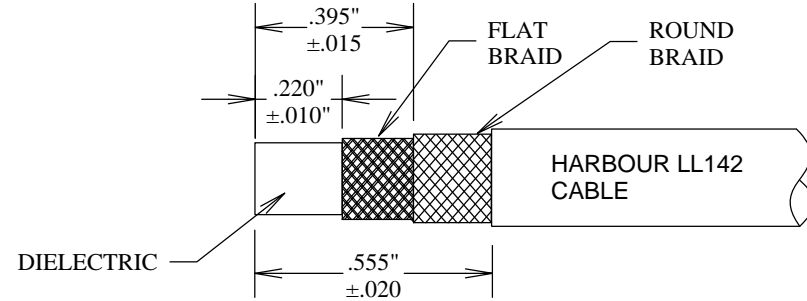


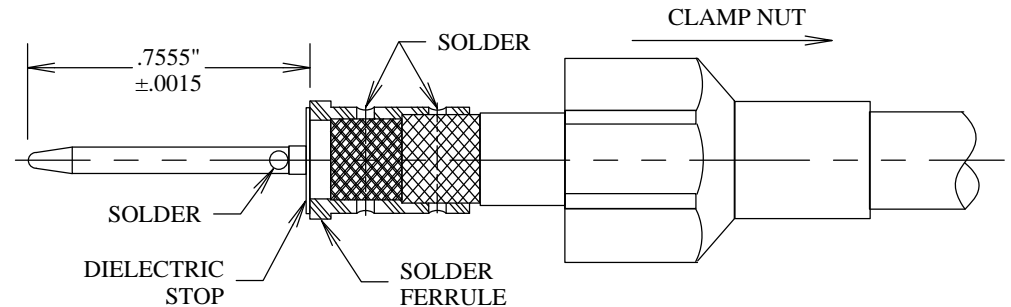
SC7231 ASSEMBLY INSTRUCTIONS

- 1.0 TRIM CABLE PER STRIPPING DIMENSIONS.
- 2.0 SLIDE CLAMP NUT OVER CABLE AS ILLUSTRATED.
- 2.1 INSERT CABLE INTO SOLDER FERRULE THEN SOLDER BRAIDS TO FERRULE AS SHOWN.
- 2.2 TRIM EXPOSED CABLE DIELECTRIC FLUSH WITH SOLDER FERRULE FACE.
- 2.3 SLIDE DIELECTRIC STOP OVER CABLE CENTER CENTER CONDUCTOR AGAINST FERRULE FACE IN ORDER TO SOLDER CONTACT FLUSH AGAINST STOP PER DIMENSIONS SHOWN.
- 3.0 INSERT CABLE/CONTACT SUBASSEMBLY UNTIL COMPLETELY SEATED.
- 3.1 TIGHTEN COUPLING NUT TO MATING N JACK.
- 3.2 TIGHEN REAR CLAMP NUT TO 30 TO 40 INCH LBS AND DISENGAGE MAIN INTERFACE FROM JACK.

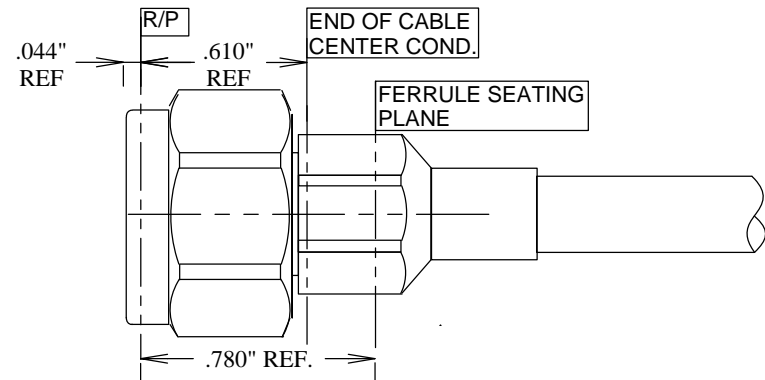
1.



2.



3.



FAIRVIEW MICROWAVE INC.

ALLEN, TX 75013 WWW.FAIRVIEWMICROWAVE.COM

TITLE

**SC7231 ASSEMBLY
INSTRUCTIONS**

SIZE	CAGE CODE	DWG NO	REV
A	3FKR5	SC7231 AI	--

SCALE	SHEET
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